

Synthesis of spirocyclic β -methylene- γ -lactone utilizing hydroxymethylation of functionalized allylsilane

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Abstract—A new spiro-β-methylene- γ -lactone annulation reaction is addressed for the synthesis of 4-methylene-2-oxaspiro[4.5]decan-1-one and its derivatives. 2-Cyclohexylidene-3-trimethylsilylprop-1-yl pivalate, obtained from cyclohexanone, was hydroxymethylated followed by desilylation to afford 2-[(1-hydroxymethyl)cyclohexyl]prop-2-en-1-yl pivalate and its -1-en-1-yl isomer. The former was oxidized to carboxylic acid followed by lactonization to the above compound. It was found that the stereochemistry of the hydroxymethylation reaction depends on the substituent on the cyclohexane ring. © 2002 Elsevier Science Ltd. All rights reserved.

1. Introduction

Substituted allylsilanes with carbonyl group at the β -position (β -carbonylallylsilanes) and their reduced form (β -(hydroxymethyl)allylsilanes) are useful precursors for the synthesis of odd-membered rings, 1,2 since these moieties can formally react with both nucleophiles and electrophiles at the same carbon as shown in Scheme 1 (arrow 'a' is for an electrophile and arrow 'b' is for a nucleophile). We 3,4 and Nishitani's group 5,6 independently developed a synthetic strategy towards fused α -methylene- γ -lactones, basic structure of terpenoids, utilizing an intramolecular reaction of β -(ethoxycarbonyl)allylsilane with aldehyde (Scheme 2, X=O). We also reported a synthesis of a five-membered carbocycle by the same strategy (X=CHCOCH_3), 7 as well as the synthesis of α -methylene- γ -lactone via a different mode from related functionalized allylsilane. 8,9 While a number of synthesis of five- and seven-membered rings are reported with the use of β -(functionalizedmethyl)-

Scheme 1.

Scheme 2.

allylsilanes, such as $\beta\text{-}(dialkoxymethyl)\text{-},^{10,11}$ $\beta\text{-}(halomethyl)\text{-},^{12-15}$ and $\beta\text{-}(hydroxymethyl)$ allylsilanes 16,17 including trimethylenemethane developed by Trost's group. 18

Although α -methylene- γ -lactone is the major unit in natural terpenes, α -methylene- δ -lactone and β -methylene- γ -lactone are also found in nature. ¹⁹ Nishitani et al. reported a synthesis of α -methylene- δ -lactone from the related methodoloy,²⁰ i.e. by replacing the C=X group in Scheme 2 with epoxide. Based on these backgrounds, we currently focus on the synthesis of the third type of methylenelactone, β-methylene-γ-lactone, by the related strategy. α , α' -Spirocyclic β-methylene-γ-lactones are found as a part of bakkenolide A or related sesquiterpenes¹⁹ having some biological activity.²¹ These natural sesquiterpenes have a 2-oxaspiro[4.4]nonan-1-one skeleton, however a natural product having a 2-oxaspiro[4.5]decan-1-one skeleton was also found recently.²² To date, several syntheses have been reported focusing on this interesting structure. 23-27 Our basic strategy is to use exocyclic β-(hydroxymethyl)allylsilane derivative 1, which can easily be obtained from cycloalkanone and had been used previously as the key intermediate for the synthesis of spiro[4.5]decane **2** or spiro[4.4]nonane **3**. Spirolactones are

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Scheme 3.

Scheme 4. Reagents and conditions: (i) ClCOOMe, pyridine, 0°C; (ii) Bu₄NF, THF, rt.

expected to be obtained from 1 via a Hosomi–Sakurai type of one carbon introduction as the key step, and thus the total reaction of the present method forms a spiro-β-methyleney-lactone annulation. Here we report the synthesis of spirocyclic β-methylene-γ-lactones 4, 5, 6a, b, and 7a, b from the corresponding cycloalkanones by this strategy.

All reactions were carried out with excess amount (ca. 10 equiv.) of paraformaldehyde in the presence of Et₂AlCl (ca. 3 equiv.) in CH₂Cl₂. Yield based on consumed material is shown in parenthesis.

Scheme 5. Reagents and conditions: (i) PivCl, pyridine, rt; (ii) (CH₂O)_n, Et₂AlCl, CH_2Cl_2 , $-60^{\circ}C$, see Table 1.

2. Results and discussion

Our first idea was to cyclize carbonate 9 from which lactone 4 can be obtained directly as described in Scheme 4. The substrate **9** was prepared from 8^{9b} by treatment with methyl chloroformate in pyridine (95%). However, no desired lactone 4 was obtained when 9 was treated with Lewis acids, such as BF₃OEt₂, SnCl₄, and TiCl₄. While, the desilylated product 10 was afforded in 69% yield from a Bu₄NF treatment. The product of the Lewis acid treatment could not be identified, however, it was shown by TLC monitoring that a non-polar product was produced. This can be understood by the elimination of carbonate under an acidic condition giving a stable allylic carbocation.

Then our strategy was changed to introduce a one carbon unit prior to the lactonization (Scheme 5). The hydroxyl group of 8 was first protected as a pivalate to give 11. Since the reaction site of 11 (i.e. the γ -position of the allylsilane) is sterically hindered, hydroxymethylation using formaldehyde, the smallest molecule for this purpose, was studied. Reaction of β-(trimethylsilyloxymethyl)allylsilane with formaldehyde in the presence of various Lewis acids as the catalyst was studied by Markó et al.²⁸ among which the Hosomi-Sakurai type of reaction occurred when TiCl₄ was used as the catalyst. Therefore, we first attempted the hydroxymethylation of 11 with paraformaldehyde²⁹ in the presence of TiCl₄, but the result was unsatisfactory. Et₂AlCl was then used as the Lewis acid, expecting that the same product would be obtained after desilylation. The results are summarized in Table 1. When the reaction was carried out at room temperature, only a complex mixture was afforded, among which **12** was detected by TLC but could not be isolated (entry 1). Then the reaction was carried out at lower temperature. In all cases (entries 2–5), a considerable amount of unreacted substrate **11** was recovered. The yield of **12** was increased when the reaction was carried out in more concentrated solutions, and finally **12** was obtained in 94% yield based on the consumed material (entry 5). Some other Lewis acids, such as EtAlCl₂, SnCl₄, and BF₃OEt₂ were also tested in the hydroxymethylation reaction but no desired product was obtained. Tetrabutylammonium fluoride promoted anionic reaction conditions also did not afford the alkylated product. Compound **12** was obtained as the single isomer, however, the geometry of the double bond was not determined.²⁸

Desilylation of 12 with $\mathrm{Bu_4NF}$ was carried out next expecting to produce the *exo*-methylenic product 13. However, 13 was obtained together with its double-bond isomer 14 (13/14=ca. 2:1) in a total product yield of 86% (Scheme 6) which could be separated by repeated silica-gel column chromatography. The alcohol 13 was then converted to carboxylic acid 15 by Swern oxidation followed by chlorite oxidation (94% yield in two oxidation steps). Alkali hydrolysis of pivalates 15 did not afford the corresponding hydroxy acid, but the desired lactone 4 was obtained in an 85% yield after the acidic work up.

In the same way, spiro- β -methylene- γ -lactone fused to the cyclopentane ring **5** was synthesized. Thus, hydroxymethylation of compound **17**, prepared from **16**^{9b} as above, afforded **18** in an 80% yield based on the consumed material. Desilylation of **18** gave **19** and **20** (totally 90%), the former of which was oxidized to **21** (89%, in two oxidation steps) followed by lactonization to yield **5** in an 88% yield (Schemes 5 and 6).

Since the separation of the double-bond isomers 13 and 14 was not easy, purification of the lactone in the last stage was also examined. Namely, a mixture of 13 and 14 was oxidized as described above giving a mixture of 15 and its

Scheme 6. Reagents and conditions: (i) Bu₄NF, THF or DMF, rt; (ii) DMSO, (COCl)₂, Et₃N, CH₂Cl₂, rt; (iii) NaClO₂, NaH₂PO₄, 2-methyl-2-butene, tBuOH, rt; (iv) NaOH aq, THF, rt, then HCl aq, rt.

Scheme 7. See Scheme 6 for the reagents and conditions.

double-bond isomer 22 (totally 96%), which was then hydrolyzed to afford lactone 4 and hemiacetal 23, derived from 22 (Scheme 7). This mixture could easily be separated, and 4 and 23 were obtained in 58 and 27% yields, respectively. It was found that hemiacetal 23 consisted of ca. a 3:1 mixture of diastereomeres, however, the stereochemistry of the isomers was not determined.

To study the substituent effect on the cyclohexane ring, spirolactones **6a**, **b** were synthesized from 4-tbutylcyclohexanone. Compound **25**, obtained by pivaloylation of **24**, 9b was subjected to the hydroxymethylation, in which medium stereoselectivity was observed giving a mixture of two diastereomers, **26a** and **26b**, in a 2:5 ratio (97% yield based on the consumed material) (Scheme 8). These isomers could be separated by silica-gel column chromatography, however, the stereochemistry of the products was determined at the latest stage. When Me₂AlCl²⁹ was used for the hydroxymethylation, instead of Et₂AlCl, the substrate **25** was consumed within 1 h, and the products **26a**, **b** were obtained in a 66% yield with the same ratio (**26a/26b=**2:5). Desilylation of **26a** afforded an inseparable mixture of double-bond isomers **27a** and **28a** in a 93% yield

Scheme 8. *Reagents and conditions*: (i) PivCl, pyridine, rt; (ii) (CH₂O)_n, Et₂AlCl, CH₂Cl₂, -60°C.

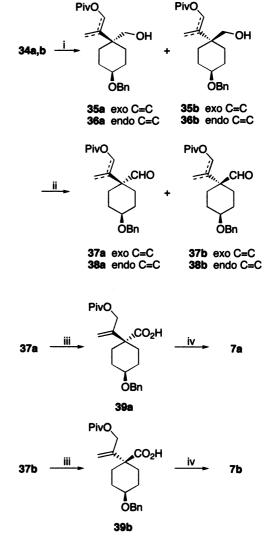
Scheme 9. Reagents and conditions: (i) Bu₄NF, THF, rt; (ii) DMSO, (COCl)₂, Et₃N, CH₂Cl₂, rt; (iii) NaClO₂, NaH₂PO₄, 2-methyl-2-butene, tBuOH, rt; (iv) NaOH aq, THF, rt, then HCl aq, rt.

(27a/28a=ca. 3:2) (Scheme 9). Similarly, 26b afforded a mixture of 27b and 28b in a 99% yield. Two-step oxidation of these mixtures of alcohols afforded corresponding carboxylic acids as above, however, the separation of the double-bond isomers was successfully made at the intermediate aldehydes. Namely, Swern oxidation of the mixture of 27a and 28a gave corresponding aldehydes, which were separated by silica-gel column chromatography to yield 29a and 30a in 56 and 35% yields, respectively. Similarly, 29b and 30b were obtained in 47 and 37% yields, respectively, after separation. The aldehydes 29a and 29b were then converted to lactones 6a and 6b, respectively, by chlorite oxidation (31a: 93%, 31b: 80%) followed by hydrolysis (6a: 96%, 6b: 93%).

The stereochemistry of **6a** and **6b** were determined from ¹H NMR spectra including an NOE experiment. Thus, the NOE signal was observed between one of methylenic proton and 6(axial)-H for **6b**, and 7(axial)-H for **6a** (Fig. 1). From this, the stereochemistry of **26a**, **b**, **27a**, **b**, **29a**, **b**, and **31a**, **b** was also established.

Figure 1.

Spirolactones having an oxygen-functionality, **7a** and **7b**, were also synthesized from 4-benzyloxycyclohexanone. Compound **32** was prepared by the Horner–Emmons reaction followed by LiAlH₄ reduction, as reported previously (see Section 3). Although the stereoselectivity of the hydroxymethylation of **33** was lower, it is interesting that the selectivity was opposite to the case of **25**, giving **34a** and **34b** in ca. 3:2 ratio (91% yield based on the consumed material) (Scheme 8). This inseparable mixture of stereo-isomers, **34a** and **34b**, was desilylated to afford a mixture of four isomers **35a**, **b/36a**, **b** (totally 92%) (Scheme 10).



Scheme 10. Reagents and conditions: (i) Bu₄NF, THF, rt; (ii) DMSO, (COCl)₂, Et₃N, CH₂Cl₂, rt; (iii) NaClO₂, NaH₂PO₄, 2-methyl-2-butene, tBuOH, rt; (iv) NaOH aq, THF, rt, then HCl aq, rt.

Figure 2.

Without purification, these were subjected to the Swern oxidation to yield a mixture of aldehydes 37a, b/38a, b in a 75% yield from 34a, b. As in the case of 29/30, regio- and stereoisomers could be separated from each other at this stage to obtain 37a and 37b, which were then oxidized to the carboxylic acids, **39a** (96%) and **39b** (82%), followed by lactonization to afford **7a** (94%) and **7b** (94%), respectively. The structure of **7a** and **7b** was determined from the *J*-value of 8-H, the benzyloxy-bearing position, together with the NOE measurements (Fig. 2). Namely, the J-value of 8-H indicates that the benzyloxy group is axial for 7a (tt, J=3.1, 6.0 Hz; conformer i) and equatorial for 7b (tt-like, J=3.9, 9.3 Hz). The NOE was observed between 6-H and 8-H for 7b but not for 7a, while the NOE between 6-H and one of the exo-methylene was observed for both 7a and 7b. From these data, it was established that 8-H and exo-methylene are located on the same side of the cyclohexane ring for 7b and opposite side for 7a. It is interesting that the spectral data of 7a are explained by conformer i, a 'flipped' conformation from the related compound **6a** (see Fig. 1). This indicates that *exo*-methylene group in conformer **ii** comes over the cyclohexane ring, which makes **ii** less stable than **i**.

The preferential formation of **26b** over **26a** in the hydroxymethylation reaction of 25 can be rationalized by steric effects based on the assumption that the tBu substituent takes an equatorial orientation (Scheme 11). It is known that the equatorial attack on the exo-cyclic double-bond (direction 'a', the less-hindered side attack) is normally more favored over the axial attack (direction 'b', the more hindered side attack). 30 However, in this case, attacking from the 'b' side is more favorable than from the 'a' side, since the exocyclic double-bond have bigger substituents than the attacking reagent. Thus, attacking the activated formaldehyde to 25 from direction 'a' gives the sterically congested intermediate A in which the bigger substituent is located in the axial orientation. This makes intermediate **B**, generated from the 'b' side attack, more favored. The related stereoselectivity was also observed in the synthesis of 2 via the Nazarov cyclization. The reversed stereoselectivity for 33 can be justified by the flip of the cyclohexane ring from A to C, in which the biggest substituent takes the equatorial conformation. Thus, in contrast to 26a, the product of the less-hindered side attack (direction 'a') 34a is not sterically congested. The related flipping of cyclohexane ring is also observed for the conformation of the four lactones 6a, b and 7a, b (see Figs. 1 and 2). The formation of the sterically hindered transition state also explains the low reactivity of 11, 17, 25, and 33.

In conclusion, a new spiroannulation strategy for the synthesis of α,α -spirocyclic β -methylene- γ -lactone from cycloalkanone was established via a hydroxymethylation of β -(acyloxymethyl)allylsilane derivative. It was shown that β -(functionalizedmethyl)allylsilane is a useful organic bifunctional unit by which three types of methylenelactones, α -methylene- γ -lactones, β -methylene- γ -lactones, and α -methylene- δ -lactones could be synthesized based on the

same concept. In addition, the β -(acyloxymethyl)allylsilane derivative 1 was shown to be a good intermediate for the synthesis of two types of spirocyclic compounds, carbocycles (2, 3) and lactones (4, 5), from cycloalkanone. Moreover, it was found that the stereochemistry of the hydroxymethylation of the cyclohexylidene system depends on the substitution pattern, as well as, the possibility to adopt the flipped conformation.

3. Experimental

3.1. General procedure

Melting points were collected on a Laboratory Devices Mel-Temp apparatus. IR spectra were taken on a Jasco FT/IR-230 spectrometer. Both ¹H and ¹³C NMR spectra were measured on a Jeol GSX-400 (400 MHz for ¹H; 100 MHz for ¹³C) spectrometer. Chemical shifts were reported on the δ scale (ppm) with solvent (CHCl₃=7.26) as an internal standard, unless otherwise noted. The signal of the solvent (CDCl₃=77.00) was used as a standard for all ¹³C NMR spectra. Both low-resolution mass spectra (MS) and highresolution mass spectra (HRMS) were obtained on a Jeol SX-102A, JMS-700, JMS-HX100, or Shimadzu GCMS-QP5050 mass spectrometer with the EI method unless otherwise noted. Analytical TLC was done on precoated TLC plates (Kieselgel 60 F254, layer thickness 0.2 mm). Wakogel C-200 or C-300 were used for column chromatography. Anhydrous Na₂SO₄ or MgSO₄ was used for drying the extracted organic layers.

3.2. Horner-Emmons reaction and reduction

See Ref. 9b for the preparation and spectral data of **8**, **16**, and **24**. Compound **32** was prepared from 4-benzyloxy-cyclohexanone by the same way (Scheme 12).

Scheme 12.

3.2.1. Ethyl 2-(4-benzyloxy)cyclohexylidene-3-trimethylsilylpropanoate (40). An oil; IR (neat) 1711 (C=O), 1453, 1248, 1102, and 852 cm⁻¹; ¹H NMR (CDCl₃) δ =0.00 (9H, s, SiMe₃), 1.30 (3H, t, J=7.1 Hz, OCH₂CH₃), 1.58–1.68 (2H, m), 1.81 (2H, br s, CH₂SiMe₃), 1.87–2.04 (3H, m), 2.20 (1H, ddd, J=3.9, 5.7, 14.0 Hz), 2.41–2.50 (1H, m), 2.75 (1H, ddd, J=3.6, 6.6, 13.3 Hz), 3.59 (1H, tt, J=3.6, 7.9 Hz, CHOBn), 4.17 (2H, q, J=7.1 Hz, OCH₂CH₃), 4.55 (1H, d, J=12.0 Hz, OCHHPh), 4.58 (1H, d, J=12.0 Hz, OCHHPh), and 7.24–7.38 (5H, m, Ph); ¹³C NMR (CDCl₃) δ =-1.23 (3C), 14.20, 20.03, 27.55, 28.31, 32.06, 32.40, 60.14, 69.89, 75.32, 123.52, 127.36, 127.43 (2C), 128.31 (2C), 139.01, 140.98, and 170.69; MS m/z 360 (M⁺, 85%), 315 (43), 205 (84), 145 (100), and 65 (79); HRMS

[Found: m/z 360.2094 (M⁺). Calcd for $C_{21}H_{32}O_3Si$: M, 360.2122].

3.2.2. 2-(4-Benzyloxy)cyclohexylidene-3-trimethylsilyl-propanol (**32**). An oil; IR (neat) 3390 (OH), 1453, 1246, 1094, 847, and 696 cm⁻¹; ¹H NMR (CDCl₃) δ =0.02 (9H, s, SiMe₃), 1.27 (1H, br, OH), 1.47–1.59 (2H, m), 1.70 (2H, br s, CH₂SiMe₃), 1.87–2.06 (4H, m), 2.40–2.48 (1H, m), 2.60–2.68 (1H, m), 3.56 (1H, tt, J=3.4, 8.5 Hz, CHOBn), 4.04 (1H, d, J=11.4 Hz, CHHOH), 4.07 (1H, d, J=11.4 Hz, CHHOH), 4.58 (2H, s, OCH₂Ph), and 7.25–7.39 (5H, m, Ph); ¹³C NMR (CDCl₃) δ =-0.85 (3C), 21.45, 26.33, 27.46, 32.31, 32.98, 63.32, 69.81, 75.95, 127.32, 127.42 (2C), 127.93, 128.27 (2C), 133.09, and 139.03; MS m/z 318 (M⁺, 90%), 298 (100), 242 (12), 229 (12), 160 (15), and 63 (15); HRMS [Found: m/z 318.2032 (M⁺). Calcd for C₁₉H₃₀O₂Si: M, 318.2016].

3.3. Pivaloylation

In a 100 cm³ round bottomed flask attached to a CaCl₂ drying tube was placed a solution of **8** (991.3 mg, 4.67 mmol) in dry pyridine (50 cm³; distilled from CaH₂). After being cooled to 0°C, pivaloyl chloride (0.69 cm³) was added, and the mixture was stirred at room temperature overnight. Subsequently, water was added, and the mixture was extracted with ether and dried. Evaporation of the solvent followed by silica gel (20 g) column chromatography using hexane–AcOEt (99:1) as eluent afforded **11** (1247.1 mg, 90%).

Compounds 17, 25, and 33 were obtained by the same procedure in 92, 94, and 94% yields, respectively.

3.3.1. 2-Cyclohexylidene-3-trimethylsilylprop-1-yl pivalate (11). An oil; IR (neat) 1727 (C=O), 1479, 1247, 1153, and 849 cm⁻¹; ¹H NMR (CDCl₃) δ =0.00 (9H, s, SiMe₃), 1.19 (9H, s, tBu), 1.45–1.58 (6H, m), 1.62 (2H, s, C H_2 SiMe₃), 2.07–2.18 (4H, m), and 4.48 (2H, s, C H_2 OPiv); ¹³C NMR (CDCl₃) δ =-0.93 (3C), 21.88, 26.75, 27.24 (3C), 27.80, 28.45, 30.64, 31.16, 38.79, 65.46, 121.79, 137.39, and 178.69; MS m/z 296 (M⁺, 14%), 176 (9), 144 (14), 113 (96), and 65 (100); HRMS [Found: m/z 296.2141 (M⁺). Calcd for C₁₇H₃₂O₂Si: M, 296.2173]; Analysis [Found: C, 68.81; H, 10.76%. Calcd for C₁₇H₃₂O₂Si: C, 68.86; H, 10.88%].

3.3.2. 2-Cyclopentylidene-3-trimethylsilylprop-1-yl pivalate (17). An oil; IR (neat) 1731 (C=O), 1480, 1283, 1156, and 840 cm⁻¹; ¹H NMR (CDCl₃) δ =0.01 (9H, s, SiMe₃), 1.20 (9H, s, tBu), 1.55 (2H, br s, CH_2 SiMe₃), 1.60–1.67 (4H, m), 2.12–2.18 (2H, m), 2.24–2.30 (2H, m), and 4.49 (2H, s, CH_2 OPiv); ¹³C NMR (CDCl₃) δ =-0.67 (3C), 22.05, 26.40, 26.91, 27.30 (3C), 30.14, 31.52, 38.92, 66.44, 122.41, 140.16, and 178.65; MS m/z 180 (M⁺-PivOH, 5%), 165 (6), 159 (9), 93 (23), and 73 (100); HRMS [Found: m/z 180.1291 (M⁺-PivOH). Calcd for $C_{11}H_{20}$ Si: M, 180.1335].

3.3.3. 2-4-*t*Butylcyclohexylidene-3-trimethylsilylprop-1-yl pivalate (25). An oil; IR (neat) 1727 (C=O), 1479, 1365, 1282, 1247, 1151, and 849 cm⁻¹; ¹H NMR (CDCl₃) δ =0.01 (9H, s, SiMe₃), 0.84 (9H, s, *t*Bu), 0.91–1.19 (3H, m), 1.20 (9H, s, *t*Bu), 1.63 (1H, d, *J*=14.3 Hz, C*H*HSiMe₃),

1.65 (1H, d, J=14.3 Hz, CHHSiMe₃), 1.66–1.87 (4H, m), 2.57 (1H, dq, J=13.5, 2.7 Hz), 2.66 (1H, dq, J=13.5, 2.7 Hz), 4.48 (1H, d, J=11.8 Hz, CHHOPiv), and 4.51 (1H, d, J=11.8 Hz, CHHOPiv); ¹³C NMR (CDCl₃) δ =-0.90 (3C), 21.85, 27.26 (3C), 27.54 (3C), 28.35, 28.99, 30.39, 30.99, 32.39, 38.82, 48.16, 65.51, 121.54, 137.22, and 178.75; MS m/z 250 (M $^+$ -PivOH, 4 $^+$), 235 (2), 193 (5), 159 (11), 73 (85), and 57 (100); HRMS [Found: m/z 250.2081 (M $^+$ -PivOH). Calcd for C₁₆H₃₀Si: M, 250.2118].

3.3.4. 2-(4-Benzyloxy)cyclohexylidene-3-trimethylsilyl-prop-1-yl pivalate (**33).** An oil; IR (neat) 1725 (C=O), 1479, 1282, 1247, 1152, 849, and 696 cm⁻¹; ¹H NMR (CDCl₃) δ =0.02 (9H, s, SiMe₃), 1.20 (9H, s, tBu), 1.47–1.59 (2H, m), 1.64 (1H, d, t=14.3 Hz, t2.41 (2H, d), 2=14.3 Hz, t3.4 Rz, t4.5 Hz, t5.7 (2H, m), 3.55 (1H, tt, t4.5 Hz, t5.7 (2H, d), 4.51 (1H, d, t5.7 (2H, s, t6.7 (2H, s, t7.7 (2H, s, t8.5 Hz, t7.7 (2H, d), 4.51 (1H, d), 4.51 (1H, d), 4.57 (2H, s, t8.7 (2H), and 7.25–7.38 (5H, m, Ph); 13 C NMR (CDCl₃) t8.5 (20), 22.19, 26.82, 27.24 (3C), 27.48, 32.35, 32.85, 38.82, 65.43, 69.91, 75.96, 123.02, 127.37, 127.48 (2C), 128.32 (2C), 135.39, 139.07, and 178.67; MS t7.7 (20), 302 (92), 283 (94), 239 (100), 191 (95), and 102 (98); HRMS [Found: t7.8 (402.2599) (M⁺). Calcd for t8.6 (24), 38: t8.7 (402.2591].

3.4. Hydroxymethylation

To a stirred solution of paraformaldehyde (502.3 mg, 16.73 mmol) in dry CH₂Cl₂ (15 cm^3 ; distilled from CaH₂) was added a solution of Et₂AlCl (5.8 cm^3 , 5.4 mmol; 0.93 mol/l solution in hexane) at -60°C under Ar. After 30 min stirring, a solution of **11** (557.3 mg, 1.879 mmol) in CH₂Cl₂ (5 cm^3) was added, and the mixture was stirred at the same temperature. A dilute HCl aq (2 mol/l) was added and the mixture was warmed to room temperature, and then extracted with CH₂Cl₂. Drying the organic layer followed by evaporation of the solvent gave an oily residue, which was chromatographed on silica gel (13 g) using hexane–AcOEt (97:3, 95:5, and 90:10) as eluent to yield recovered **11** (400.7 mg, 72%) and **12** (162.1 mg, 26%; 94% based on the consumed material) (entry 5 of Table 1).

Similarly, compounds 18, 26a, b, and 34a, b were obtained in 80, 97, and 91% yields based on the consumed materials, respectively. The isomers 26a and 26b were separated by repeated column chromatography. The isomers 34a and 34b could not be separated.

3.4.1. 2-[(1-Hydroxymethyl)cyclohexyl]-3-trimethylsilyl-prop-1-en-1-yl pivalate (12). Mp 44–46°C; IR (neat) 3460 (OH), 1738 (C=O), 1654 (C=C), 1479, 1280, 1249, 1142, and 853 cm⁻¹; ¹H NMR (CDCl₃) δ =0.08 (9H, s, SiMe₃), 1.27 (9H, s, tBu), 1.39–1.50 (7H, m), 1.56 (2H, br s, CH_2SiMe_3), 1.54–1.66 (4H, m), 3.38 (2H, s, CH_2OH), and 6.92 (1H, s, C=CH); ¹³C NMR (CDCl₃) δ =0.00 (3C), 14.95, 22.14 (2C), 26.32, 27.23 (3C), 31.60 (2C), 38.79, 43.04, 66.6 (br), 126.80, 132.24, and 175.67; MS m/z 326 (M⁺, 2%), 295 (M⁺-CH₂OH, 10), 223 (9), 195 (13), 139 (24), 73 (53), and 57 (100); HRMS [Found: m/z 295.2106 (M⁺-CH₂OH). Calcd for $C_{17}H_{31}O_2Si$: M, 295.2094].

3.4.2. 2-[(1-Hydroxymethyl)cyclopentyl]-3-trimethylsilylprop-1-en-1-yl pivalate (18). Mp $61-62^{\circ}$ C; IR (neat) 3450 (OH), 1730 (C=O), 1655 (C=C), 1266, 1144, and 741 cm⁻¹; ¹H NMR (CDCl₃) δ =0.08 (9H, s, SiMe₃), 1.26 (9H, s, tBu), 1.52-1.69 (8H, m), 1.56 (2H, br s, CH₂SiMe₃), 1.76 (1H, br OH), 3.30 (2H, s, CH₂OH), and 6.85 (1H, s, C=CH); ¹³C NMR (CDCl₃) δ =0.02 (3C), 16.72, 23.43 (2C), 27.22 (3C), 32.89 (2C), 38.78, 52.53, 65.24, 128.44, 130.58, and 175.87; MS m/z 209 (M⁺ - PivOH - H, 2%), 195 (2), 180 (5), 159 (9), 125 (10), 73 (68), and 57 (100); HRMS [Found: m/z 209.1346 (M⁺ - PivOH - H). Calcd for C₁₂H₂₁OSi: M, 209.1362].

3.4.3. 2-[(trans-4-tButyl-1-hydroxymethyl)cyclohexyl]-3-trimethylsilylprop-1-en-1-yl pivalate (26a). An oil; IR (neat) 3450 (OH), 1739 (C=O), 1654 (C=C), 1141, and 852 cm⁻¹; 1 H NMR (CDCl₃) δ =0.09 (9H, s, SiMe₃), 0.82 (9H, s, tBu), 0.95-1.61 (8H, m), 1.28 (9H, s, tBu), 1.55 (2H, br s, CH₂SiMe₃), 1.98-2.05 (2H, m), 3.23 (2H, br d, J=4 Hz, CH₂OH), and 6.92 (1H, s, C=CH); 13 C NMR (CDCl₃) δ =0.00 (3C), 15.16, 23.46 (2C), 27.26 (3C), 27.55 (3C), 31.97 (2C), 32.43, 38.82, 43.90, 48.82, 70.56, 124.29, 133.22, and 175.66; MS m/z 280 (M⁺-PivOH, 0.1%), 279 (0.2), 251 (0.5), 195 (3), 159 (2), 85 (13), 73 (21), and 57 (100); HRMS [Found: m/z 280.2286 (M⁺-PivOH). Calcd for $C_{17}H_{32}OSi: M$, 280.2224].

2-[(cis-4-tButyl-1-hydroxymethyl)cyclohexyl]-3-3.4.4. trimethylsilylprop-1-en-1-yl pivalate (26b). Mp 103-104°C; IR (CH₂Cl₂) 3520 (OH), 1733 (C=O), 1654 (C=C), 1479, 1146, and 849 cm⁻¹; ¹H NMR (CDCl₃) δ =0.07 (9H, s, SiMe₃), 0.84 (9H, s, tBu), 0.90-1.37 (5H, m), 1.26 (9H, s, tBu), 1.55–1.68 (3H, m), 1.56 (2H, br s, CH₂SiMe₃), 1.87–1.93 (2H, m), 3.52 (2H, br d, $J=5 \text{ Hz}, \text{ C}H_2\text{OH}), \text{ and 6.91 (1H, s, C=CH); }^{13}\text{C NMR}$ (CDCl₃) δ =0.10 (3C), 14.83, 22.51, 27.21 (3C), 27.45 (3C), 31.68, 32.34, 38.78, 41.55, 47.64, 61.93, 129.73, 130.97, and 175.72; MS m/z 280 (M⁺-PivOH, 0.4%), 279 (M⁺-PivO, 0.3), 251 (0.5), 195 (3), 159 (2), 85 (11), 73 (23), and 57 (100); Analysis [Found: C, 68.85; H, 10.78%. Calcd for C₂₂H₄₂O₃Si: C, 69.05; H, 11.06%].

3.4.5. 2-[(4-Benzyloxy-1-hydroxymethyl)cyclohexyl]-3trimethylsilylprop-1-en-1-yl pivalate (34a, b). Mp 84– 86°C; IR (neat) 3450 (OH), 1737 (C=O), 1654 (C=C), 1479, 1280, 1249, 1144, and 852 cm⁻¹; ¹H NMR (CDCl₃) assigned for **34a**: δ =0.09 (9H, s, SiMe₃), 1.27 (9H, s, tBu), 1.41-1.98 (9H, m), 1.58 (2H, br s, CH₂SiMe₃), 3.31 (2H, s, CH_2OH), 3.38–3.50 (1H, m, CHOBn), 4.53 (2H, s, OCH₂Ph), 6.98 (1H, s, C=CH), and 7.26-7.35 (5H, m, Ph); assigned for **34b**: δ =0.07 (9H, s, SiMe₃), 1.27 (9H, s, tBu), 1.41–1.98 (9H, m), 1.57 (2H, br s, CH_2SiMe_3), 3.38– 3.50 (1H, m, CHOBn), 3.47 (2H, s, CH₂OH), 4.53 (2H, s, OCH_2Ph), 6.93 (1H, s, C=CH), and 7.26–7.35 (5H, m, Ph); ¹³C NMR (CDCl₃; assignment was not made) δ =-0.03 (3C), 0.00 (3C), 15.05, † 27.08 (2C), 27.17 (3C), † 27.71 (2C), 27.91 (2C), 28.69 (2C), 38.74, 42.31, 42.97, 65.1 (br), 67.9 (br), 69.72, 69.78, 75.35, 76.39, 127.31, 127.34, 127.40 (2C), 127.42 (2C), 128.26 (2C), 128.28 (2C),

[†] The signal for both isomers.

131.80,[†] 132.65,[†] 138.93,[†] 175.47, and 175.65; GC–MS for **34a**: m/z 330 (M⁺-PivOH, 0.5%), 227 (1), 221 (1), 209 (2), 91 (42), 73 (26), and 57 (100); for **34b**: m/z 345 (M⁺-CH₂SiMe₃, 0.4%), 222 (1), 209 (1), 91 (45), 73 (19), and 57 (100); HRMS [Found: m/z 330.2001 (M⁺-PivOH). Calcd for $C_{20}H_{30}O_{2}Si: M$, 330.2016].

3.5. Desilylation

Vacuum dried tetrabutylammonium fluoride (1.565 g) was prepared in a 100 cm³ two-necked round bottomed flask under an Ar atmosphere. Dry DMF (20 cm³; distilled from 4A molecular sieve) was then added, and the resulting solution was cooled to 0°C. A solution of 12 (474.9 mg, 1.454 mmol) in DMF (30 cm³) was added, the mixture was stirred at 0°C for 15 min, and then water was added. Extraction with ether followed by drying and evaporation of the solvent gave an oily residue, which was chromatographed on silica gel (20 g) using hexane–AcOEt (99:5) to afforded a mixture of 13 and 14 (338.9 mg, 86%, ratio 2:1). Further separation of 13 and 14 was carried out by repeated silica gel chromatography.

For the synthesis of related compounds, dry THF (distilled from CaH₂) was used instead of DMF. Compounds **19/20**, **27a/28a**, and **27b/28b** were obtained in 90, 93, and 99% yields, respectively. A mixture of four isomers **35a**, **b/36a**, **b** were inseparable and not purified at this stage.

- **3.5.1. 2-[(1-Hydroxymethyl)cyclohexyl]prop-2-en-1-yl pivalate** (**13**). An oil; IR (neat) 3450 (OH), 1729 (C=O), 1637 (C=C), 1480, 1283, 1151, and $1042 \,\mathrm{cm}^{-1}$; ¹H NMR (CDCl₃) δ =1.23 (9H, s, tBu), 1.26–1.57 (8H, m), 1.75–1.82 (2H, m), 1.90 (1H, br, OH), 3.44 (2H, s, C H_2 OH), 4.56 (2H, t, J=1.1 Hz, C H_2 OPiv), 5.11 (1H, q, J=1.0 Hz, C=CHH), and 5.34 (1H, q, J=1.0 Hz, C=CHH); ¹³C NMR (CDCl₃) δ =22.05 (2C), 26.36, 27.17 (3C), 31.67 (2C), 38.81, 44.62, 64.29, 69.5 (br), 114.53, 145.20, and 178.54; MS m/z 152 (M⁺-PivOH, 4%), 122 (76), 107 (27), 93 (58), 79 (57), and 57 (100); HRMS [Found: m/z 152.1220 (M⁺-PivOH). Calcd for C₁₀H₁₆O: M, 152.1202].
- **3.5.2. 2-[(1-Hydroxymethyl)cyclohexyl]prop-1-en-1-yl pivalate** (**14**). An oil; IR (neat) 3450 (OH), 1740 (C=O), 1669 (C=C), 1480, 1281, 1149, and 1045 cm⁻¹; 1 H NMR (CDCl₃) δ =1.27 (9H, s, tBu), 1.23–1.56 (9H, m), 1.62 (3H, d, J=1.3 Hz, Me), 1.72–1.80 (2H, m), 3.35 (2H, s, CH₂OH), and 6.92 (1H, q, J=1.3 Hz, C=CH); 13 C NMR (CDCl₃) δ =9.84, 21.88 (2C), 26.39, 27.11 (3C), 31.32 (2C), 38.89, 43.19, 68.0 (br), 123.21, 134.62, and 175.88; MS m/z 153 (M $^{+}$ -PivO, 6%), 139 (26), 122 (8), 85 (11), 71 (11), and 57 (100); HRMS [Found: m/z 153.1306 (M $^{+}$ -PivO). Calcd for $C_{10}H_{17}O$: M, 153.1280].
- **3.5.3. 2-[(1-Hydroxymethyl)cyclopentyl]prop-2-en-1-yl pivalate** (**19).** An oil; IR (neat) 3470 (OH), 1724 (C=O), 1639 (C=C), 1480, 1284, 1156, and 739 cm⁻¹; ¹H NMR (CDCl₃) δ =1.23 (9H, s, tBu), 1.62–1.67 (8H, m), 1.94 (1H, br, OH), 3.44 (2H, s, CH_2OH), 4.57 (2H, dd, J=0.7, 1.3 Hz, CH_2OPiv), 5.07 (1H, dt, J=1.0, 0.7 Hz, C=CHH), and 5.19 (1H, dt, J=1.0, 1.3 Hz, C=CHH); ¹³C NMR (CDCl₃) δ =23.47 (2C), 27.17 (3C), 32.77 (2C), 38.79, 53.50,

- 64.80, 67.13, 112.91, 147.77, and 178.49; MS m/z 125 (M⁺-CH₂OPiv, 5%), 108 (52), 93 (40), 79 (50), and 57 (100); HRMS [Found: m/z 125.0956 (M⁺-CH₂OPiv). Calcd for C₈H₁₃O: M, 125.0967].
- **3.5.4. 2-[(1-Hydroxymethyl)cyclopentyl]prop-1-en-1-yl pivalate (20).** An oil; IR (neat) 3450 (0H), 1737 (C=O), 1671 (C=C), 1480, 1281, 1150, and 739 cm⁻¹; ¹H NMR (CDCl₃) δ =1.26 (9H, s, tBu), 1.60–1.68 (9H, m), 1.68 (3H, d, J=1.3 Hz, Me), 3.38 (2H, s, CH₂OH), and 6.93 (1H, q, J=1.3 Hz, C=CH); ¹³C NMR (CDCl₃) δ =11.4, 23.5 (2C), 27.1 (3C), 32.5 (2C), 38.9, 52.3, 65.5, 125.2, 132.4, and 175.8; MS m/z 209 (M⁺-CH₂OH, 1%), 138 (3), 125 (39), 108 (9), 85 (10), and 57 (100); HRMS [Found: m/z 209.1555 (M⁺-CH₂OH). Calcd for C_{13} H₂₁O₂: M, 209.1542].
- 3.5.5. 2-[(trans-4-tButyl-1-hydroxymethyl)cyclohexyl]prop-2-en-1-vl pivalate and 2-[(*trans*-4-*t*butyl-1hydroxymethyl)cyclohexyl]prop-1-en-1-yl pivalate (27a, **28a**). Mp 59–61°C; IR (CH_2Cl_2) 3480 (OH), 1729 (C=O), 1637 (C=C), 1479, 1365, 1282, and 1155 cm⁻¹; ¹H NMR (CDCl₃) δ =0.81 (9H, s, tBu of **27a**), 0.81 (9H, s, tBu of **28a**), 0.96–1.26 (5H×2, m), 1.23 (9H, s, tBu of **27a**), 1.27 $(9H, s, tBu \text{ of } 28a), 1.56-1.66 (2H\times2 \text{ plus } 1H, m), 1.60 (3H, m)$ d, J=1.1 Hz, Me of **28a**), 1.98–2.08 (2H×2 plus 1H, m), 3.23 (2H, s, CH_2OH of **28a**), 3.34 (2H, s, CH_2OH of **27a**), 4.54 (2H, s, CH₂OPiv of **27a**), 5.12 (1H, br s, C=CHH of **27a**), 5.38 (1H, br s, C=CHH of **27a**), and 6.87 (1H, q, J=1.1 Hz, C=CH of **28a**); ¹³C NMR (CDCl₃) assigned for **27a**: δ =23.02 (2C), 27.16 (3C), 27.49 (3C), 32.13 (2C), 32.38, 38.79, 44.94, 48.49, 64.42, 71.82, 115.33, 143.51, and 178.56; assigned for **28a**: δ =9.95, 22.83 (2C), 27.09 (3C), 27.49 (3C), 31.75 (2C), 32.38, 38.88, 43.45, 48.62, 70.34, 121.73, 135.19, and 175.93; GC-MS for **27a**: m/z 178 (M⁺-PivOH-CH₂OH, 12%), 135 (5), 121 (11), 107 (14), and 57 (100); for **28a**: m/z 279 $(M^+-CH_2OH, 1\%)$, 208 $(M^+-PivOH, 2)$, 195 (7), 178 (4), 85 (11), and 57 (100). Analysis [Found: C, 73.45; H, 10.98%. Calcd for $C_{19}H_{34}O_3$: C, 73.50; H, 11.04%].
- 3.5.6. 2-[(cis-4-tButyl-1-hydroxymethyl)cyclohexyl]prop-2-en-1-yl pivalate and 2-[(cis-4-tbutyl-1-hydroxymethyl)cyclohexyl]prop-1-en-1-yl pivalate (27b, 28b). Mp 78-81°C; IR (CH₂Cl₂) 3450 (OH), 1728 (C=O), 1637 (C=C), 1480, 1154, and 1039 cm⁻¹; ¹H NMR (CDCl₃) δ =0.84 (9H×2, s, tBu), 0.90-1.36 (5H×2, m), 1.22 (9H, s, tBu of **27b**), 1.26 (9H, s, tBu of **28b**), 1.59–1.66 (2H×2 plus 1H, m), 1.66 (3H, d, *J*=1.2 Hz, Me of **28b**), 1.90–2.02 (2H×2 plus 1H, m), 3.58 (2H, br s, CH₂OH of **28b**), 3.66 (2H, d, J=5.5 Hz, CH_2OH of **27b**), 4.59 (2H, s, CH_2OPiv of **27b**), 5.07 (1H, s, C=CHH of **27b**), 5.19 (1H, s, C=CHH of **27b**), and 6.93 (1H, q, J=1.2 Hz, C=CH of **28b**); ¹³C NMR (CDCl₃) assigned for **27b**: δ =22.50 (2C), 27.16 (3C), 27.46 (3C), 31.49 (2C), 32.36, 38.79, 42.68, 47.70, 63.16, 64.05, 112.66, 149.40, and 178.56; assigned for **28b**: δ =9.67, 22.50 (2C), 27.10 (3C), 27.46 (3C), 31.29 (2C), 32.36, 38.90, 41.41, 47.81, 61.90, 127.08, 132.86, and 175.77; GC-MS for **27b**: m/z 208 (M⁺-PivOH, 1%), 178 (11), 135 (6), 121 (11), 107 (13), and 57 (100); for **28b**: m/z $279 (M^+-CH_2OH, 0.5\%), 208 (3), 195 (5), 109 (6), 96 (7),$ 85 (9), and 57 (100). Analysis [Found: C, 73.40; H, 10.99%. Calcd for $C_{19}H_{34}O_3$: C, 73.50; H, 11.04%].

3.6. Oxidation

To a stirred solution of (COCl)₂ (0.21 cm³) in dry CH₂Cl₂ (15 cm^3) was added DMSO (0.34 cm^3) at -60° C under Ar. After this had been stirred for 30 min, a solution of 13 $(151.1 \text{ mg}, 0.594 \text{ mmol}) \text{ in } CH_2Cl_2 (10 \text{ cm}^3) \text{ was added},$ and the mixture was stirred at -60°C for 21 h. Et₃N (1.1 cm³) was added, and the flask was allowed to warm to room temperature slowly with stirring. The reaction was quenched by the addition of water (30 cm³) followed by extraction with CH₂Cl₂ and drying. Evaporation of the solvent afforded an oily residue, which was dissolved in a mixed solvent prepared from tBuOH (15 cm³) and H_2O (4 cm³). To this was added 2-methyl-2-butene (0.65 cm³) and NaH₂PO₄·2H₂O (182.8 mg) with stirring at room temperature. After 20 min of stirring, NaClO₂ (415.0 mg) was added, and the stirring was continued for an additional 1 h. The reaction was quenched by the addition of HCl aq (20 cm³; ca. 1 mol/l), and the mixture was extracted with CH₂Cl₂ and dried. Evaporation of the solvent followed by silica gel (20 g) column chromatography using hexane-AcOEt (99:5, 90:10, 85:15, and 80:20) as eluent yielded **15** (150.3 mg, 94% from **13**).

Starting from a mixture of **13** and **14** (29.7 mg, 0.117 mmol) a mixture of **15** and **22** (30.3 mg, 96%) was obtained.

Compounds 21 was obtained from 19 in a 89% yield. For the synthesis of 31a, b and 39a, b, intermediate aldehydes 29a, b and 37a, b were isolated for the separation purpose from their isomers 30a, b and 38a, b, respectively. Namely, a mixture of 27a/28a afforded 29a and 30a in 56 and 35% yields, respectively, after separation by silica-gel column chromatography. A mixture of 27b/28b afforded 29b and 30b in 54, and 41% yields. The carboxylic acids 31a and 31b were then synthesized from 29a and 29b in 93 and 80% yields, respectively. In the same way, a crude mixture of 35a, b/36a, b were oxidized to yield a mixture of 37a, b/38a, b (75% from 34a, b), which were separated from each other. The carboxylic acids 39a and 39b were then obtained from 37a and 37b in 96 and 82% yields, respectively.

- **3.6.1.** 1-[1-(Pivaloyloxymethyl)ethenyl]cyclohexanecarboxylic acid (15). An oil; IR (neat) 2400–3600 (OH), 1733 (C=O), 1700 (C=O), 1640 (C=C), 1282, and 1148 cm⁻¹; ¹H NMR (CDCl₃) δ =1.19 (9H, s, tBu), 1.42–1.67 (8H, m), 2.11–2.19 (2H, m), 4.62 (2H, d, J=0.7 Hz, CH₂OPiv), 5.29 (1H, br s, C=CHH), and 5.35 (1H, t, J=0.7 Hz, C=CHH); ¹³C NMR (CDCl₃) δ =23.00 (2C), 25.52, 27.14 (3C), 32.54 (2C), 38.76, 50.52, 64.66, 115.90, 144.34, 178.08, and 180.95; MS m/z 268 (M $^+$, 82%), 256 (94), 200 (97), 182 (94), 147 (100), and 100 (99); HRMS [Found: m/z 268.1724 (M $^+$). Calcd for C₁₅H₂₄O₄: M, 268.1675].
- **3.6.2.** 1-[1-(Pivaloyloxymethyl)ethenyl]cyclopentanecarboxylic acid (21). An oil; IR (neat) 2400–3600 (OH), 1733 (C=O), 1701 (C=O), 1647 (C=C), 1282, and 1147 cm⁻¹; 1 H NMR (CDCl₃) δ =1.21 (9H, s, tBu), 1.68–1.85 (6H, m), 2.26–2.34 (2H, m), 4.63 (2H, dd, J=0.6, 1.2 Hz, CH2OPiv), 5.25 (1H, br s, C=CHH), 5.27 (1H, t, J=1.2 Hz, C=CHH), 9.7–11.2 (1H, very br, CO₂H); 13 C NMR (CDCl₃) δ =23.47

- (2C), 27.11 (3C), 34.66 (2C), 38.75, 58.05, 65.37, 114.23, 144.24, 178.08, and 180.37; MS m/z 254 (M⁺, 100%), 214 (96), 209 (97), 135 (90), and 114 (95); HRMS [Found: m/z 254.1539 (M⁺). Calcd for $C_{14}H_{22}O_4$: M, 254.1519].
- **3.6.3.** *trans***-4***-t***Butyl-1-[1-(pivaloyloxymethyl)ethenyl]cyclohexanecarbaldehyde** (**29a**). An oil; IR (neat) 2697 (CHO), 1730 (C=O), 1637 (C=C), 1479, 1458, 1365, 1281, and 1146 cm⁻¹; 1 H NMR (CDCl₃) δ =0.82 (9H, s, tBu), 0.97–1.18 (3H, m), 1.17 (9H, s, tBu), 1.46 (2H, dt, J=2.3, 13.3 Hz), 1.69 (2H, dm, J=ca. 13 Hz), 2.09 (2H, dm, J=ca. 14 Hz), 4.49 (2H, s, CH₂OPiv), 5.33 (1H, s, C=CHH), 5.61 (1H, s, C=CHH), and 9.25 (1H, s, CHO); 13 C NMR (CDCl₃) δ =22.29 (2C), 27.09 (3C), 27.42 (3C), 28.69 (2C), 32.39, 38.76, 47.84, 54.88, 65.77, 119.75, 139.83, 178.02, and 202.25; MS m/z 207 (M⁺-PivO, 0.8%), 178 (4), 135 (5), 121 (10), 107 (13), and 57 (100); HRMS [Found: m/z 206.1571 (M⁺-PivOH). Calcd for $C_{14}H_{22}O$: M, 206.1672].
- **3.6.4.** *cis*-4-*t*Butyl-1-[1-(pivaloyloxymethyl)ethenyl]cyclohexanecarbaldehyde (29b). Mp 74–76°C; IR (CH₂Cl₂) 2705 (CHO), 1724 (C=O), 1719 (C=O), 1636 (C=C), 1479, 1365, and 1152 cm⁻¹; ¹H NMR (CDCl₃) δ=0.80 (9H, s, *t*Bu), 0.88–1.09 (3H, m), 1.20 (9H, s, *t*Bu), 1.44 (2H, dt, *J*=3.2, 13.3 Hz), 1.73 (2H, dm, *J*=ca. 13 Hz), 2.34 (2H, dm, *J*=ca. 13 Hz), 4.49 (2H, br s, CH₂OPiv), 5.17 (1H, s, C=CHH), 5.32 (1H, s, C=CHH), and 9.25 (1H, s, CHO); ¹³C NMR (CDCl₃) δ=23.89 (2C), 27.13 (3C), 27.37 (3C), 30.46 (2C), 32.30, 38.76, 47.27, 54.30, 64.10, 116.41, 143.22, 177.86, and 201.84; MS *m/z* 207 (M⁺-PivO, 2%), 178 (5), 163 (2), 149 (2), 135 (5), 121 (11), 107 (12), and 57 (100); Analysis [Found: C, 73.63; H, 10.29%. Calcd for C₁₉H₃₂O₃: C, 73.98; H, 10.46%].
- **3.6.5.** *trans***-4***-t***Butyl-1-(1-methyl-2-pivaloyloxyethenyl)cyclohexanecarbaldehyde** (**30a**). An oil; IR (neat) 1745 (C=O), 1725 (C=O), 1479, 1457, 1365, 1279, and 1136 cm⁻¹; ¹H NMR (CDCl₃) δ =0.81 (9H, s, *t*Bu), 1.01 (1H, m), 1.14 (2H, dq, *J*=2.6, 12.7 Hz), 1.28 (9H, s, *t*Bu), 1.40 (2H, dt, *J*=2.6, 13.5 Hz), 1.59 (3H, d, *J*=1.5 Hz, Me), 1.68 (2H, dm, *J*=ca. 13 Hz), 2.13 (2H, dm, *J*=ca. 14 Hz), 7.17 (1H, q, *J*=1.5 Hz, C=CH), and 9.17 (1H, s, CHO); ¹³C NMR (CDCl₃) δ =11.14, 22.17 (2C), 27.06 (3C), 27.48 (3C), 28.41 (2C), 32.41, 38.94, 48.07, 53.61, 116.77, 136.26, 175.44, and 201.75; MS *m/z* 308 (M⁺, 0.3%), 279 (1), 195 (5), 83 (11), and 57 (100); HRMS (FAB) [Found: *m/z* 331.2247 (M⁺+Na). Calcd for C₁₉H₃₂O₃Na: *M*, 331.2250].
- **3.6.6.** *cis*-4-*t*Butyl-1-(1-methyl-2-pivaloyloxyethenyl)cy-clohexanecarbaldehyde (30b). Mp 74–76°C; IR (CH₂Cl₂) 2698 (CHO), 1744 (C=O), 1723 (C=O), 1662 (C=C), 1480, 1366, 1278, and $1072 \,\mathrm{cm}^{-1}$; ¹H NMR (CDCl₃) δ =0.80 (9H, s, *t*Bu), 0.88–1.04 (3H, m), 1.25 (9H, s, *t*Bu), 1.36 (2H, br t, *J*=ca. 13 Hz), 1.56 (3H, d, *J*=1.4 Hz, Me), 1.73 (2H, m), 2.34 (2H, dm, *J*=ca. 13 Hz), 7.11 (1H, q, *J*=1.4 Hz, C=CH), and 9.13 (1H, s, CHO); ¹³C NMR (CDCl₃) δ =10.34, 23.96 (2C), 27.03 (3C), 27.40 (3C), 30.07 (2C), 32.31, 38.93, 47.45, 53.41, 120.90, 133.88, 175.40, and 201.54; MS *m/z* 308 (M⁺, 0.4%), 279 (1), 195 (5), 85 (10), and 57 (100); Analysis [Found: C, 73.70; H, 10.27%. Calcd for C₁₉H₃₂O₃: C, 73.98; H, 10.46%].

- **3.6.7.** *trans*-4-*t*Butyl-1-[1-(pivaloyloxymethyl)ethenyl]-cyclohexanecarboxylic acid (31a). Mp 135–138°C; IR (CH₂Cl₂) 3420 (OH), 1720 (C=O), 1699 (C=O), 1638 (C=C), and 1154 cm⁻¹; ¹H NMR (CDCl₃) δ =0.81 (9H, s, *t*Bu), 0.99–1.18 (3H, m), 1.18 (9H, s, *t*Bu), 1.60–1.74 (4H, m), 2.26 (2H, br d, *J*=ca. 13 Hz), 4.59 (2H, s, CH₂OPiv), 5.34 (1H, s, C=CHH), and 5.54 (1H, s, C=CHH); ¹³C NMR (CDCl₃) δ =22.70 (2C), 27.02 (3C), 27.40 (3C), 31.58 (2C), 32.33, 38.73, 47.64, 49.33, 65.72, 118.75, 140.52, 178.15, and 181.83; MS *m/z* 267 (M⁺ *t*Bu, 0.8%), 222 (2), 194 (2), 165 (4), 57 (100), and 41 (40); Analysis [Found: C, 70.27; H, 9.69%. Calcd for C₁₉H₃₂O₄: C, 70.33; H, 9.94%].
- 3.6.8. *cis*-4-*t*Butyl-1-[1-(pivaloyloxymethyl)ethenyl]-cyclohexanecarboxylic acid (31b). Mp 88–92°C; IR (Nujol) 2300–3400 (OH), 1740 (C=O), 1697 (C=O), 1643 (C=C), and 1142 cm⁻¹; 1 H NMR (CDCl₃) δ =0.68 (9H, s, *t*Bu), 0.83 (1H, m), 1.02 (2H, m), 1.07 (9H, s, *t*Bu), 1.25 (2H, dt, *J*=2.5, 12.7 Hz), 1.61 (2H, br d, *J*=ca. 13 Hz), 2.30 (2H, br d, *J*=ca. 13 Hz), 4.50 (2H, s, CH₂OPiv), 5.11 (1H, s, C=C*H*H), and 5.13 (1H, s, C=C*HH*); 13 C NMR (CDCl₃) δ =24.52 (2C), 27.14 (3C), 27.40 (3C), 32.28, 33.37 (2C), 38.75, 47.24, 50.71, 64.14, 114.37, 145.89, 178.02, and 179.78; MS *m/z* 222 (M⁺-PivOH, 2%), 207 (2), 165 (5), 57 (100), and 41 (44); HRMS [Found: *m/z* 222.1629 (M⁺-PivOH). Calcd for C₁₄H₂₂O₂: *M*, 222.1621].
- **3.6.9.** *trans***-4-Benzyloxy-1-[1-(pivaloyloxymethyl)ethenyl]-cyclohexanecarbaldehyde** (**37a**). An oil; IR (CH₂Cl₂) 2697 (CHO), 1728 (C=O), 1637 (C=C), 1457, 1281, and 1148 cm⁻¹; ¹H NMR (CDCl₃) δ =1.18 (9H, s, *t*Bu), 1.65–2.04 (8H, m), 3.51 (1H, quint, *J*=4.7 Hz, *CHOBn*), 4.51 (4H, s, *CH*₂OPiv and OCH₂Ph), 5.28 (1H, s, *C*=*CHH*), 5.49 (1H, s, C=*CHH*), 7.24–7.37 (5H, m, Ph), and 9.28 (1H, s, CHO); ¹³C NMR (CDCl₃) δ =25.01 (2C), 26.82 (2C), 27.06 (3C), 38.73, 54.27, 64.77, 69.85, 73.7 (br), 118.7 (br), 127.38, 127.40 (2C), 128.31 (2C), 138.78, 141.33, 177.87, and 201.51; MS m/z 228 (M⁺ PivO–CHO, 1%), 210 (1), 150 (3), 91 (100), 57 (77), and 41 (48); HRMS (FAB) [Found: m/z 381.2012 (M⁺+Na). Calcd for $C_{22}H_{30}O_4$ Na: M, 381.2043].
- **3.6.10.** *cis*-4-Benzyloxy-1-[1-(pivaloyloxymethyl)ethenyl]-cyclohexanecarbaldehyde (37b). An oil; IR (CH₂Cl₂) 2704 (CHO), 1727 (C=O), 1637 (C=C), 1456, and 1149 cm⁻¹; ¹H NMR (CDCl₃) δ =1.19 (9H, s, *t*Bu), 1.45–2.28 (8H, m), 3.39 (1H, tt, *J*=3.7, 8.5 Hz, CHOBn), 4.48 (2H, s, CH₂OPiv), 4.52 (2H, s, OCH₂Ph), 5.23 (1H, br s, C=CHH), 5.42 (1H, br s, C=CHH), 7.24–7.36 (5H, m, Ph), and 9.26 (1H, s, CHO); ¹³C NMR (CDCl₃) δ =26.54 (2C), 27.10 (3C), 27.77 (2C), 38.74, 54.10, 64.44, 69.82, 75.06, 117.73, 127.41 (3C), 128.33 (2C), 138.76, 141.53, 177.86, and 201.02; MS *m/z* 165 (M⁺ PivOH–Bn, 2%), 120 (7), 91 (100), 57 (78), and 41 (50); HRMS (FAB) [Found: *m/z* 381.2071 (M⁺+Na). Calcd for C₂₂H₃₀O₄Na: *M*, 381.2043].
- **3.6.11.** *trans***-4-Benzyloxy-1-(1-methyl-2-pivaloyloxy-ethenyl)cyclohexanecarbaldehyde (38a).** An oil; IR (CH_2Cl_2) 2694 (CHO), 1741 (C=O), 1456, 1279, and 1143 cm⁻¹; ¹H NMR (CDCl₃) δ =1.26 (9H, s, tBu), 1.56–

- 2.00 (8H, m), 1.58 (3H, d, J=1.5 Hz, Me), 3.53 (1H, br tt, J=2.9, 5.2 Hz, CHOBn), 4.50 (2H, s, OC H_2 Ph), 7.19 (1H, q, J=1.5 Hz, C=CH), 7.24–7.36 (5H, m, Ph), and 9.18 (1H, s, CHO); ¹³C NMR (CDCl₃) δ =10.55, 24.50 (2C), 26.73 (2C), 27.02 (3C), 38.92, 53.28, 69.87, 73.6 (br), 118.7 (br), 127.40 (3C), 128.33 (2C), 134.95, 138.82, 175.24, and 201.16; MS m/z 137 (M⁺ PivO–CHO–Bn, 3%), 91 (31), 57 (100), and 41 (24); HRMS [Found: m/z 137.0880 (M⁺ PivO–CHO–Bn). Calcd for C₉H₁₃O: M, 137.0967].
- **3.6.12.** *cis*-**4-Benzyloxy-1-(1-methyl-2-pivaloyloxyethenyl)cyclohexanecarbaldehyde (38b).** An oil; IR (CH₂Cl₂) 2695 (CHO), 1742 (C=O), 1724 (C=O), 1637 (C=C), 1456, 1279, and 1140 cm⁻¹; 1 H NMR (CDCl₃) δ =1.26 (9H, s, tBu), 1.37–2.30 (8H, m), 1.58 (3H, d, t=1.1 Hz, Me), 3.36 (1H, tt, t=3.7, 8.9 Hz, CHOBn), 4.52 (2H, s, OCH₂Ph), 7.13 (1H, q, t=1.1 Hz, C=CH), 7.23–7.35 (5H, m, Ph), and 9.15 (1H, s, CHO); t=10.60, 26.58 (2C), 27.01 (3C), 28.07 (2C), 38.92, 53.15, 69.87, 75.66, 119.33, 127.46 (3C), 128.34 (2C), 134.47, 138.80, 175.37, and 200.66; MS t=1.66 (M⁺-PivO-Bn, 1%), 137 (4), 91 (32), 57 (100), and 41 (24); HRMS [Found: t=137.0867 (M⁺-PivO-CHO-Bn). Calcd for t=1.00 (M, 137.0967].
- **3.6.13.** *trans*-**4-Benzyloxy-1-[1-(pivaloyloxymethyl)-ethenyl]cyclohexanecarboxylic acid (39a).** Mp 90–92°C; IR (CH₂Cl₂) 2400–3400 (OH), 1724 (C=O), 1700 (C=O), 1641 (C=C), 1455, 1154, and 702 cm⁻¹; ¹H NMR (CDCl₃) δ =1.19 (9H, s, tBu), 1.71–1.80 (4H, m), 1.94–2.09 (4H, m), 3.55 (1H, quint, J=4.8 Hz, CHOBn), 4.51 (2H, s, OCH₂Ph), 4.63 (2H, s, CH₂OPiv), 5.34 (1H, s, C=CHH), 5.41 (1H, br s, C=CHH), and 7.24–7.36 (5H, m, Ph); ¹³C NMR (CDCl₃) δ =27.08 (3C), 27.42 (2C), 27.99 (2C), 38.72, 49.90, 64.72, 69.87, 75.6 (br), 116.7 (br), 127.40 (3C), 128.32 (2C), 138.84, 143.2 (br), 178.03 and 180.67; MS m/z 181 (M⁺-PivOH-Bn, 39%), 152 (1), 111 (5), and 91 (100); HRMS [Found: m/z 181.0868 (M⁺-PivOH-Bn). Calcd for C₁₀H₁₃O₃: M, 181.0865].
- **3.6.14.** *cis*-4-Benzyloxy-1-[1-(pivaloyloxymethyl)ethenyl]-cyclohexanecarboxylic acid (39b). Mp 82–84°C; IR (CH₂Cl₂) 2600–3600 (OH), 1730 (C=O), 1702 (C=O), 1637 (C=C), 1455, 1282, and 1154 cm⁻¹; 1 H NMR (CDCl₃) δ=1.20 (9H, s, tBu), 1.48–1.63 (4H, m), 1.93–2.04 (2H, m), 2.36–2.44 (2H, m), 3.35–3.43 (1H, m, CHOBn), 4.56 (2H, s, OCH₂Ph), 4.62 (2H, br s, CH₂OPiv), 5.28 (1H, s, C=CHH), 5.32 (1H, s, C=CHH), and 7.24–7.35 (5H, m, Ph); 13 C NMR (CDCl₃) δ=27.11 (3C), 28.77 (2C), 30.13 (2C), 38.74, 50.14, 64.33, 69.87, 75.6 (br), 115.62, 127.48, 127.57 (2C), 128.34 (2C), 138.60, 144.1 (br), 178.05 and 179.09; MS m/z 166 (M⁺ PivO–BnO, 18%), 138 (14), 121 (7), 107 (11), and 91 (100); HRMS [Found: m/z 166.0954 (M⁺ PivO–BnO). Calcd for C₁₀H₁₄O₂: M, 166.0994].

3.7. Lactonization

To a stirred solution of **15** (93.0 mg, 0.347 mmol) in THF (10 cm³) was added an aqueous solution of NaOH (15 cm³; 2 mol/l) and water (20 cm³). After being stirred for 26 h at room temperature, HCl aq (20 cm³; 2 mol/l) was added, and the mixture was extracted with CH₂Cl₂ followed by

drying. The solvent was evaporated to give an oily residue, which was chromatographed on silica gel (18 g) using hexane–AcOEt (85:15) as eluent to afford **4** (48.9 mg, 85%).

A mixture of **15** and **22** (30.2 mg, 0.113 mmol) afforded **15** (10.9 mg, 58%) and **23** (5.7 mg, 27%).

Compounds **5**, **6a**, **6b**, **7a** and **7b** were obtained in 88, 96, 93, 94, 94% yields, respectively, from corresponding carboxylic acids.

3.7.1. 4-Methylene-2-oxaspiro[4.5]decan-1-one (4). An oil; IR (neat) 1776 (C=O), 1669 (C=C), 1449, 1351, 1171, 1116, 1031, and 901 cm⁻¹; 1 H NMR (CDCl₃) δ =1.38–1.96 (10H, m), 4.77 (2H, t, J=2.2 Hz, CH₂O), 5.08 (1H, dt, J=0.7, 2.2 Hz, C=CHH), and 5.17 (1H, dt, J=0.7, 2.2 Hz, C=CHH); 13 C NMR (CDCl₃) δ =21.03 (2CH₂), 25.10 (CH₂), 33.37 (2CH₂), 44.70 (C), 69.34 (CH₂), 107.24 (CH₂), 149.33 (C), and 179.89 (CO); MS m/z 166 (M⁺, 93%), 121 (16), 111 (9), 78 (93), and 66 (100); HRMS [Found: m/z 166.1018 (M⁺). Calcd for C₁₀H₁₄O₂: M, 166.0994].

3.7.2. 4-Methylene-2-oxaspiro[4.4]nonan-1-one (5). An oil; IR (neat) 1782 (C=O), 1671 (C=C), 1466, 1139, and 1028 cm⁻¹; ¹H NMR (CDCl₃, TMS=0.00) δ =1.75–2.18 (8H, m), 4.81 (2H, dd, J=2.0, 2.4 Hz, CH₂O), 5.02 (1H, dt, J=0.6, 2.0 Hz, C=CHH), and 5.04 (1H, dt, J=0.6, 2.4 Hz, C=CHH); ¹³C NMR (CDCl₃) δ =26.05 (2C), 38.41 (2C), 51.80, 70.14, 105.89, 150.12, and 182.02; MS m/z 152 (M⁺, 13%), 124 (6), 111 (24), 93 (94), and 79 (100); HRMS [Found: m/z 152.0820 (M⁺). Calcd for C₉H₁₂O₂: M, 152.0838].

3.7.3. *trans*-8-*t*Butyl-4-methylene-2-oxaspiro[4.5]decan-1-one (6a). Mp 74–76°C; IR (CH₂Cl₂) 1769 (C=O), 1670 (C=C), 1169, and 1025 cm⁻¹; 1 H NMR (CDCl₃) δ =0.88 (9H, s, *t*Bu), 1.14 (1H, tt, *J*=3.2, 12.2 Hz, 8-H), 1.33 (2H, ddt, *J*=7.4, 10.0, 12.6 Hz, 7 _{ax}-H₂), 1.71–1.86 (6H, m, 6-H₄ and 7 _{eq}-H₂), 4.72 (2H, t, *J*=2.2 Hz, 3-H₂), 5.11 (1H, t, *J*=2.0 Hz, C=CHH), and 5.34 (1H, t, *J*=2.4 Hz, C=CH*H*); 13 C NMR (CDCl₃) δ =21.88 (2C), 27.32 (3C), 32.38 (2C), 32.48, 45.34, 46.54, 69.63, 109.08, 147.89, and 181.30; MS *m/z* 207 (M⁺-Me, 7%),194 (2), 177 (3), 165 (22), 93 (23), 79 (26), 57 (100), and 41 (82); HRMS [Found: *m/z* 207.1338 (M⁺-Me). Calcd for C₁₃H₁₉O₂: *M*, 207.1386].

3.7.4. *cis-8-t*Butyl-4-methylene-2-oxaspiro[4.5]decan-1-one (6b). Mp 55–57°C; IR (CH₂Cl₂) 1763 (C=O), 1671 (C=C), 1110, and 1035 cm⁻¹; ¹H NMR (CDCl₃) δ =0.89 (9H, s, tBu), 1.05 (1H, tt, J=3.3, 12.1 Hz, 8-H), 1.46 (2H, dt, J=3.9, 13.4 Hz, 6_{ax} -H₂), 1.64 (2H, dm, J=ca. 13 Hz, 7_{eq} -H₂), 1.78 (2H, dq, J=3.3, 12.9 Hz, 7_{ax} -H₂), 1.95 (2H, dm, J=ca. 13 Hz, 6_{eq} -H₂), 4.78 (2H, t, J=2.2 Hz, 3-H₂), 5.01 (1H, dt, J=0.5, 2.4 Hz, C=CHH), and 5.03 (1H, dt, J=0.5, 2.0 Hz, C=CHH); ¹³C NMR (CDCl₃) δ =22.18 (2C), 27.55 (3C), 32.50, 35.05 (2C), 43.95, 47.42, 69.18, 105.95, 150.06, and 179.21; MS m/z 207 (M⁺-Me, 7%), 194 (7), 177 (12), 166 (45), 138 (40), 57 (64), and 41 (100); HRMS [Found: m/z 207.1333 (M⁺-Me). Calcd for $C_{13}H_{19}O_2$: M, 207.1386].

3.7.5. trans-8-Benzyloxy-4-methylene-2-oxaspiro[4.5]decan-1-one (7a). An oil; IR (neat) 1769 (C=O), 1670 (C=C), 1452, 1352, 1095, and 1029 cm⁻¹; ¹H NMR (CDCl₃) δ =1.70–1.85 (4H, m, 6_{eq}-H₂, 7_{eq}-H₂), 1.90 (2H, br ddd-like, J=3, 9, 13 Hz, 6_{ax} - H_2), 2.11–2.20 (2H, m, 7_{ax} -H₂), 3.66 (1H, tt, J=3.1, 6.0 Hz, 8-H), 4.55 (2H, s, OCH_2Ph), 4.78 (2H, dd, J=2.0, 2.4 Hz, 3-H₂), 5.10 (1H, dt, J=0.7, 2.0 Hz, C=CHH), 5.24 (1H, dt, J=0.7, 2.4 Hz, C=CHH), and 7.26-7.38 (5H, m, Ph); ¹³C NMR (CDCl₃) δ =25.85 (2C), 29.22 (2C), 44.19, 69.48, 69.95, 73.35, 107.84, 127.42 (2C), 127.47, 128.38 (2C), 138.92, 148.70, and 179.85; MS m/z 181 (M⁺-CH₂Ph, 26%), 111 (4), 91 (100), and 65 (14); MS (CI method) m/z 273 (M⁺+H, 66%), 181 (23), 165 (42), 85 (62), and 69 (100); HRMS [Found: m/ z 181.0875 (M^+ -CH₂Ph). Calcd for C₁₀H₁₃O₃: M, 181.0865].

3.7.6. *cis*-8-Benzyloxy-4-methylene-2-oxaspiro[4.5]decan-1-one (7b). An oil; IR (neat) 1765 (C=O), 1671 (C=C), 1450, 1350, 1097, and 1029 cm^{-1} ; ^{1}H NMR (CDCl₃) δ =1.52 (2H, br ddd-like, J=4, 11, 14 Hz, 6_{ax} -H₂), 1.88–2.15 (6H, m, 7-H₄, 6_{eq} -H₂), 3.49 (1H, tt-like, J=3.9, 9.3 Hz, 8-H), 4.58 (2H, s, OCH₂Ph), 4.78 (2H, t, J=2.2 Hz, 3-H₂), 5.07 (1H, dt, J=0.7, 2.2 Hz, C=CHH), 5.08 (1H, dt, J=0.7, 2.2 Hz, C=CHH), and 7.25–7.38 (5H, m, Ph); ^{13}C NMR (CDCl₃) δ =26.62 (2C), 31.51 (2C), 43.80, 69.28, 69.71, 75.31, 106.87, 127.39, 127.46 (2C), 128.34 (2C), 138.96, 148.89, and 178.93; MS m/z 181 (M⁺-CH₂Ph, 89%), 167 (99), 136 (100), 121 (99), and 107 (99); HRMS [Found: m/z 181.0842 (M⁺-CH₂Ph). Calcd for C₁₀H₁₃O₃: M, 181.0865].

3.7.7. 3-Hydroxy-4-methyl-2-oxaspiro[4.5]decan-1-one (23). An oil; IR (neat) 3398 (OH), 1763 (C=O), 1743 (C=O), 1451, 1190, 1151, 1134, and 959 cm⁻¹; ¹H NMR (CDCl₃) δ =1.03 (3H×1/4, d, J=7.2 Hz, Me of the minor isomer), 1.06 (3H \times 3/4, d, J=7.2 Hz, Me of the major isomer), 1.22–2.09 (10H, m), 2.18 (1H \times 3/4, dq, J=3.9, 7.2 Hz, CHMe of the major isomer), 2.26 (1H \times 1/4, dq, J=5.3, 7.2 Hz, CHMe of the minor isomer), 3.9–4.6 (1H, very br, OH), 5.40 (1H \times 3/4, d, J=3.9 Hz, CHOH of the major isomer), 5.72 (1H \times 1/4, d, J=5.3 Hz, CHOH of the minor isomer); ¹³C NMR (CDCl₃) assigned for the major isomer: δ =12.01, 21.78, 21.88, 25.20, 28.26, 33.81, 45.65, 46.37, 102.18, and 180.58; assigned for the minor isomer: δ =8.13, 21.32, 21.69, 25.26, 29.49, 33.26, 44.37, 45.65, 97.76, and 180.78; MS m/z 184 (M⁺, 93%), 166 (86), 156 (100), 142 (91), 108 (93), 100 (99), and 78 (96); HRMS [Found: m/z 184.1069 (M⁺). Calcd for $C_{10}H_{16}O_3$:, M, 184.1100].

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